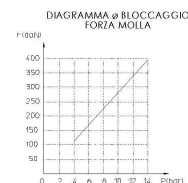
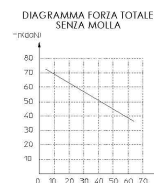
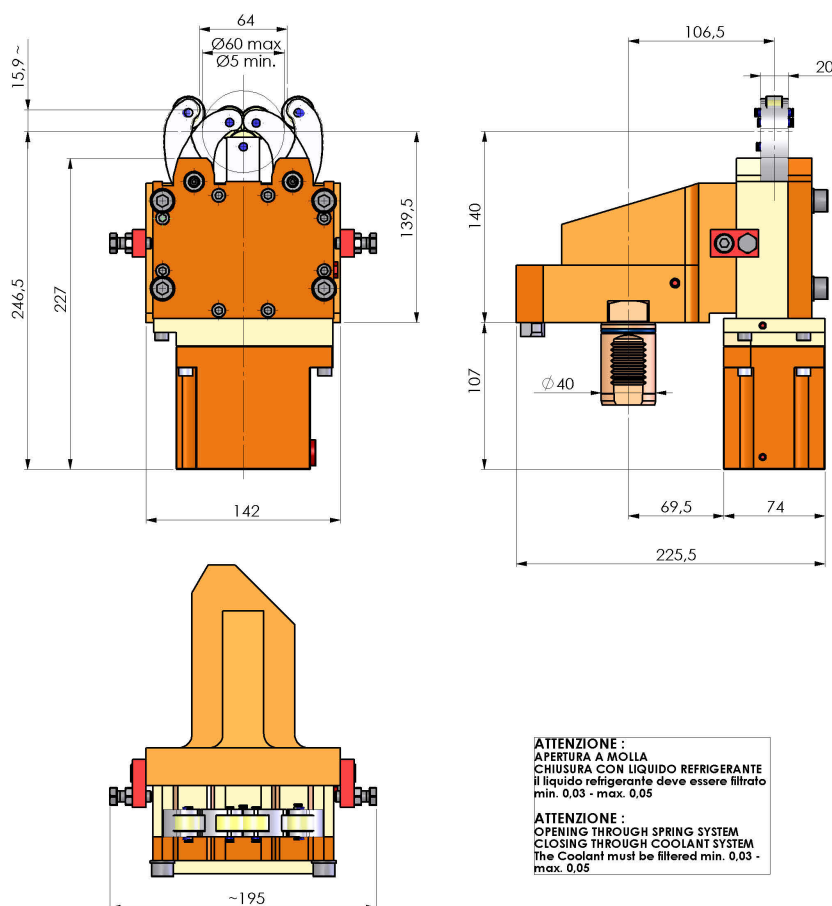
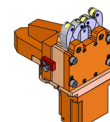


05258900 - LUNETTA H140 HYPER Q 200 MZ

Type	STEADY REST Self-centering steady rest for turret
Mounting	VDI 40
Tool output	Gripping jaws Ø5-Ø60
Coolant	N.A.
H [mm]	140
Ø Min [mm]	5
Ø Max [mm]	60
Max pressure [bar]	14
Accessories	N.A.
Notes	N.A.
Mounting tips	Not suitable for every application, please check

ATTENZIONE: VERIFICARE L'ORIENTAMENTO DELLA DENTATURA VDI

Always check live tool dimensions on the turret



Tipo molla D-313W
Rata molla 5,961 N/mm
Forza max. 377.4 N
Forza con lunetta chiusa 342.7 N
Forza con lunetta aperta 152 N

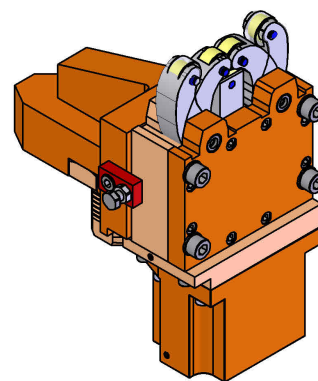
Spring type D-313W
Spring rate 5,961 N/mm
Force max. 377.4 N
Force with closed steady-rest 342.7 N
Force with open steady-rest 152 N

Tipo molla D-313G
Rata molla 6,451 N/mm
Forza max. 392 N
Forza con lunetta chiusa 389 N
Forza con lunetta aperta 182.5 N

Spring type D-313G
Spring rate 6,451 N/mm
Force max. 392 N
Force with closed steady-rest 389 N
Force with open steady-rest 182.5 N

Cilindro dia. 60mm
Superficie pistone 28.27 cm²
Corsa max. 32.5mm
Max. pressione d'esercizio 14bar
Max. forza di bloccaggio/ruolo 100daN
Max. velocità periferica ruolo 800m/min
Precisione di centraggio (precision tolerance to DIN ISO1101) su tutta la zona di bloccaggio alle stesse condizioni di bloccaggio 0.02mm
Precisione di ripetibilità con lunetta allineata sul diametro di bloccaggio 0.005mm.

Cilindro dia. 60mm
Pistone superficie 28.27 cm²
Max stroke 32.5mm
Max. pressure 14bar
Max. clamping force/roller 100daN
Max. roller rim speed 800m/min
Centering precision (precision tolerance to DIN ISO1101) on the complete clamping area at the same clamping conditions 0.02mm
Repeatability with steady-rest aligned on the clamping diameter 0.005mm.



ATTENZIONE:
APERTURA A MOLLA
CHIUSURA CON LIQUIDO REFRIGERANTE
Il liquido refrigerante deve essere filtrato
min. 0.03 - max. 0.05

ATTENZIONE:
OPENING THROUGH SPRING SYSTEM
CLOSING THROUGH COOLANT SYSTEM
The Coolant must be filtered min. 0.03 - max. 0.05

DATE/DATE
14/02/2022 **05258900-R011**

Subject to technical changes